

## SAFETY REGULATIONS

- 1.) Before performing any assembling operation of NORTHON couplings, make sure that machines to be connected cannot start running in any way.  
Verify that the power supply is off.
- 2.) Assembling operations must be done exclusively by qualified and trained personnel.
- 3.) Personnel that take part in the assembling operations must wear adequate clothes and should have personal safety devices.
- 4.) The couplings are normally supplied with corrosion inhibitor for the internal warehousing.  
If toxic chemicals are utilized for cleaning the couplings and for removal of the inhibitor, it is required to protect adequately both assembling personnel and the working environment.
- 5.) The use of lifting equipment in order to position and assemble the coupling requires a complete respect of the safety rules.
- 6.) In case of use of flames respect safety rules. Keep in mind that is forbidden to use flamas in saturated environments with a high risk of explosions.
- 7.) In any case of manumission or modification of the couplings from its original state, the constructor will not be liable for any kind of possible direct or indirect damage caused to people, animals or things.
- 8.) During the first starting of the installation make sure that there are no risks for the personnel in charge of assembling. It is absolutely necessary to keep a certain safety distance from the point of the installation of the coupling.
- 9.) The couplings, being rotating parts, are subject to the present EU industrial injury legislation that provides the use of the protection carter.
- 10.) Finally, it is important to remember that the coupling should not exceed the values of the working torque, speed or angular misalignment indicated by the constructor.

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